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**Guide to Replacing Drain Pump  
Circuit Board for Cetac U5000**

**&U6000AT+**

## Tool needed:

#2 Phillips screwdriver



## Part to be replaced

SP5417



- 1) Turn the unit off and disconnect all drain tubing.
- 2) Turn the unit upside down and remove the (12) screws from the bottom cover. Fig. 1



Figure 1

- 3) Unplug the fan and set the cover aside. Fig. 2



Figure 2

4) Remove the connector from the Drain Pump Board. Fig. 3



Figure 3

5) Using a #2 Phillips screwdriver remove the two screws that hold the board to the cabinet. Fig. 4

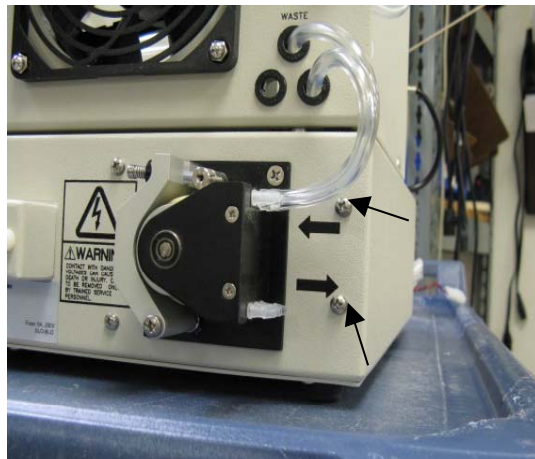


Figure 4

6) When replacing the board, be sure the connector is closest to the left side of the cabinet. Fig.5



Figure 5

8) Re-install the two screws removed from step 4 into the two standoffs on the board and secure it to the chassis.

9) Re-install the connector back into the pump board. (Reference Fig.3)

10) Install the bottom cover with the (12) screws removed from Fig.1