

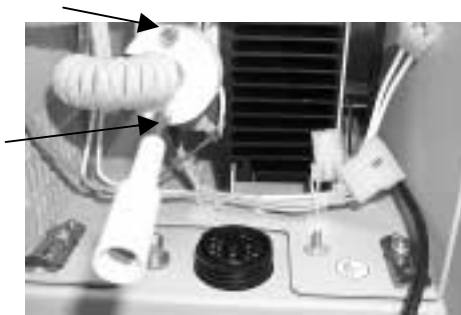


**Condenser Module  
Replacement  
AT+**

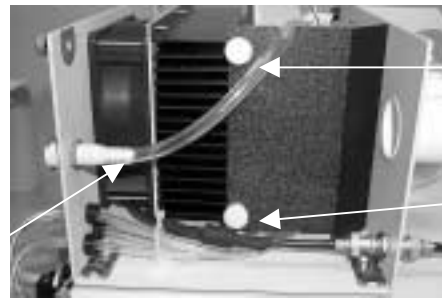


**Figure 14**

1. Loosen the two screws from back of top unit. See Fig. 14 and remove top cover.



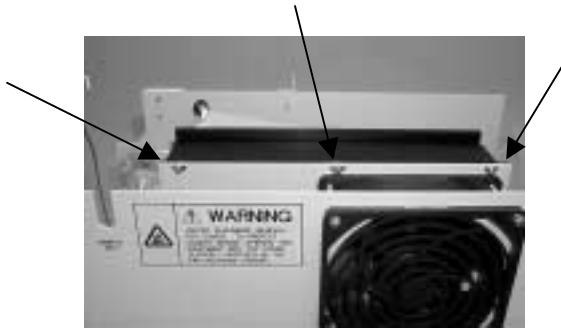
**Figure 14A**



**Figure 14 B**

2. Disconnect all wiring connectors and remove ground wire. Remove the two screws from the two piece Ball Joint Clamp. See Fig 14A.
3. Remove two plastic screws from cover and remove cover. See Fig. 14B. Carefully cut tubing away from all glass and Argon Input Connector.

4. Mark the position of the three screws holding the Condenser unit as shown in Fig 15 A. If it is necessary to align the Condenser Assy. this will save time.



**Figure 15**



**Figure 15 A**

5. Disconnect the tubing from the pump. See Fig 16, and pull back into the cabinet. See Fig. 17.



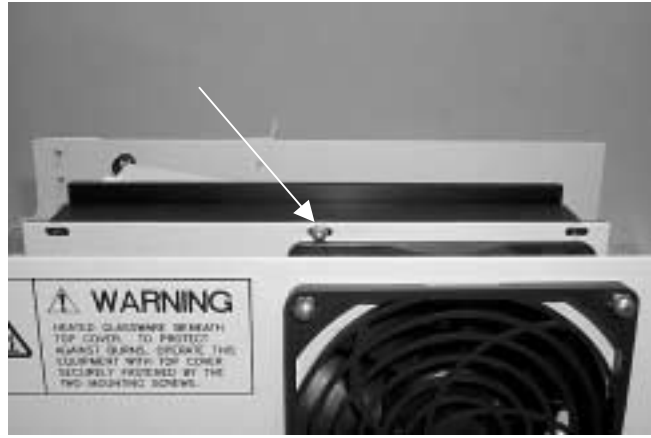
**Figure 16**



**Figure 17**

6. Remove the outside screws first and then while holding the Condenser unit remove the middle screw. See Fig. 18

Note: Do not let the Condenser unit fall inside unit.



**Figure 18**

7. Carefully remove the Condenser unit from the chassis. See Fig's 19 & 20



**Figure 19**



**Figure 20**

8. The Part Number for the internal tubing is SP5433. This includes all pieces necessary to replace the internal tubing.